

1. THESE PLANS, DRAWINGS, DETAILS AND ASSEMBLIES ARE INTENDED TO BE USED BY THE USER TO CONSTRUCT A RECREATION OF THE FOLLOWING: THEIR PLACES, BUILDING CUSTOM PARTS FOR MOTORCYCLES, A VARYING RANGE OF OTHER MOTORCYCLE PARTS, AND A VARIETY OF OTHER DANGEROUS UNDERSTANDING AND THE END USE OF THESE COMPONENTS IS NOT THE RESPONSIBILITY OF THE USER. THE USER IS ADVISED THAT THE MATERIALS AND COMPONENT SPECIFICATIONS CONTAINED HEREIN ARE NOT INTENDED TO BE USED FOR ANY OTHER PURPOSES.

2. MATERIALS USED THROUGHOUT SHALL BE SAE 1020 OR HIGHER ALLOY STEEL, UNLESS OTHERWISE SPECIFIED. THE USER IS ADVISED THAT THE FOLLOWING MATERIALS ARE NOT TO BE USED: 304 STAINLESS STEEL, 316 STAINLESS STEEL, 4130 CHROME MOLYBDENUM, 4140 CHROME MOLYBDENUM, 4340 CHROME MOLYBDENUM, 5010 CHROME MOLYBDENUM, 52100 STEEL, 6061 ALUMINUM, 7075 ALUMINUM, 7050 ALUMINUM, 7055 ALUMINUM, 7059 ALUMINUM, 7060 ALUMINUM, 7061 ALUMINUM, 7062 ALUMINUM, 7063 ALUMINUM, 7064 ALUMINUM, 7065 ALUMINUM, 7066 ALUMINUM, 7067 ALUMINUM, 7068 ALUMINUM, 7069 ALUMINUM, 7070 ALUMINUM, 7071 ALUMINUM, 7072 ALUMINUM, 7073 ALUMINUM, 7074 ALUMINUM, 7075 ALUMINUM, 7076 ALUMINUM, 7077 ALUMINUM, 7078 ALUMINUM, 7079 ALUMINUM, 7080 ALUMINUM, 7081 ALUMINUM, 7082 ALUMINUM, 7083 ALUMINUM, 7084 ALUMINUM, 7085 ALUMINUM, 7086 ALUMINUM, 7087 ALUMINUM, 7088 ALUMINUM, 7089 ALUMINUM, 7090 ALUMINUM, 7091 ALUMINUM, 7092 ALUMINUM, 7093 ALUMINUM, 7094 ALUMINUM, 7095 ALUMINUM, 7096 ALUMINUM, 7097 ALUMINUM, 7098 ALUMINUM, 7099 ALUMINUM, 7100 ALUMINUM, 7101 ALUMINUM, 7102 ALUMINUM, 7103 ALUMINUM, 7104 ALUMINUM, 7105 ALUMINUM, 7106 ALUMINUM, 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# CHOPPER BUILDERS HANDBOOK

# PLAN LF19-1

**GENERAL NOTES  
PARTS SCHEDULE  
AND EXPLODED  
VIEW ISOMETRIC  
DIAGRAM**