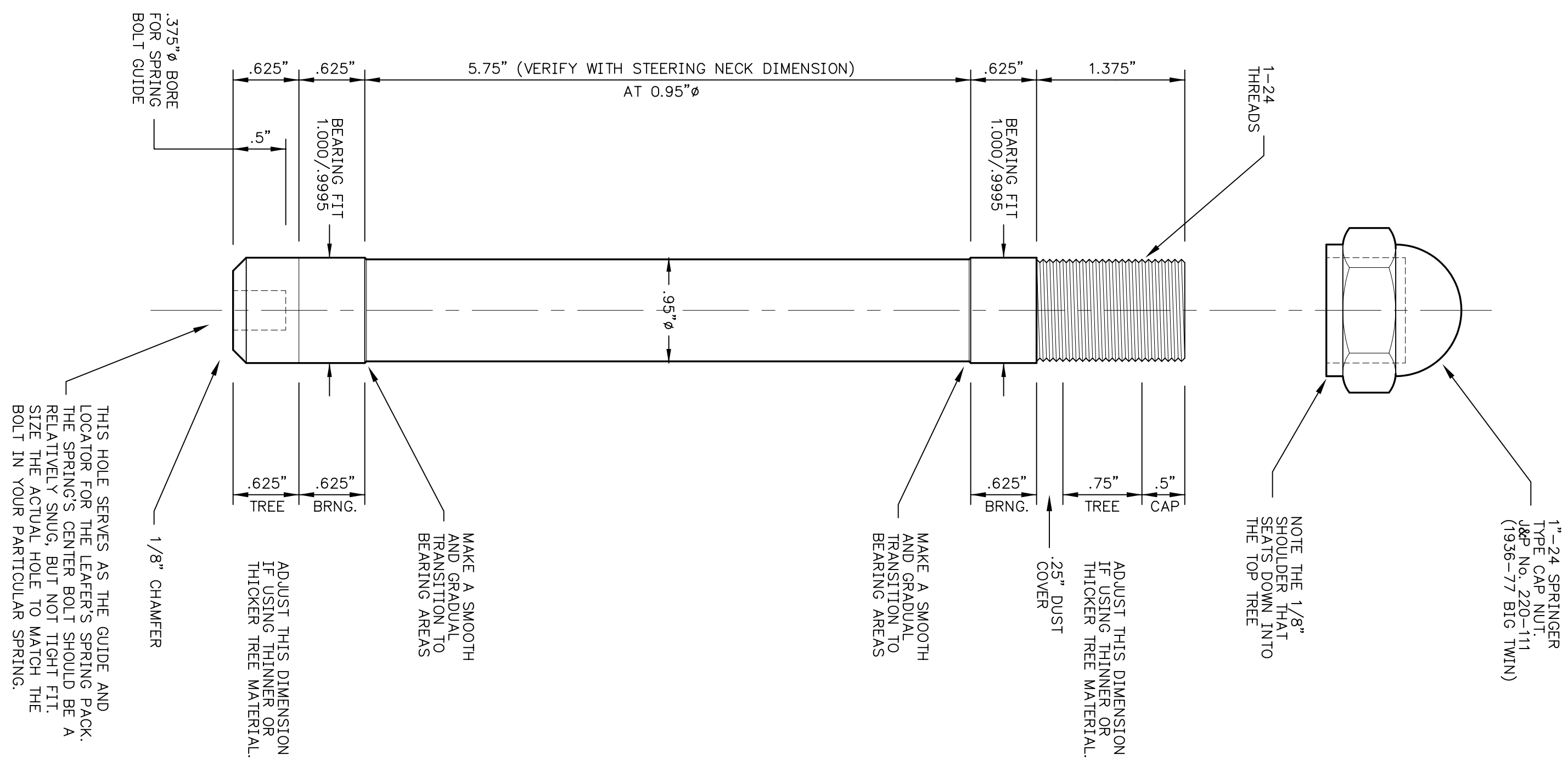
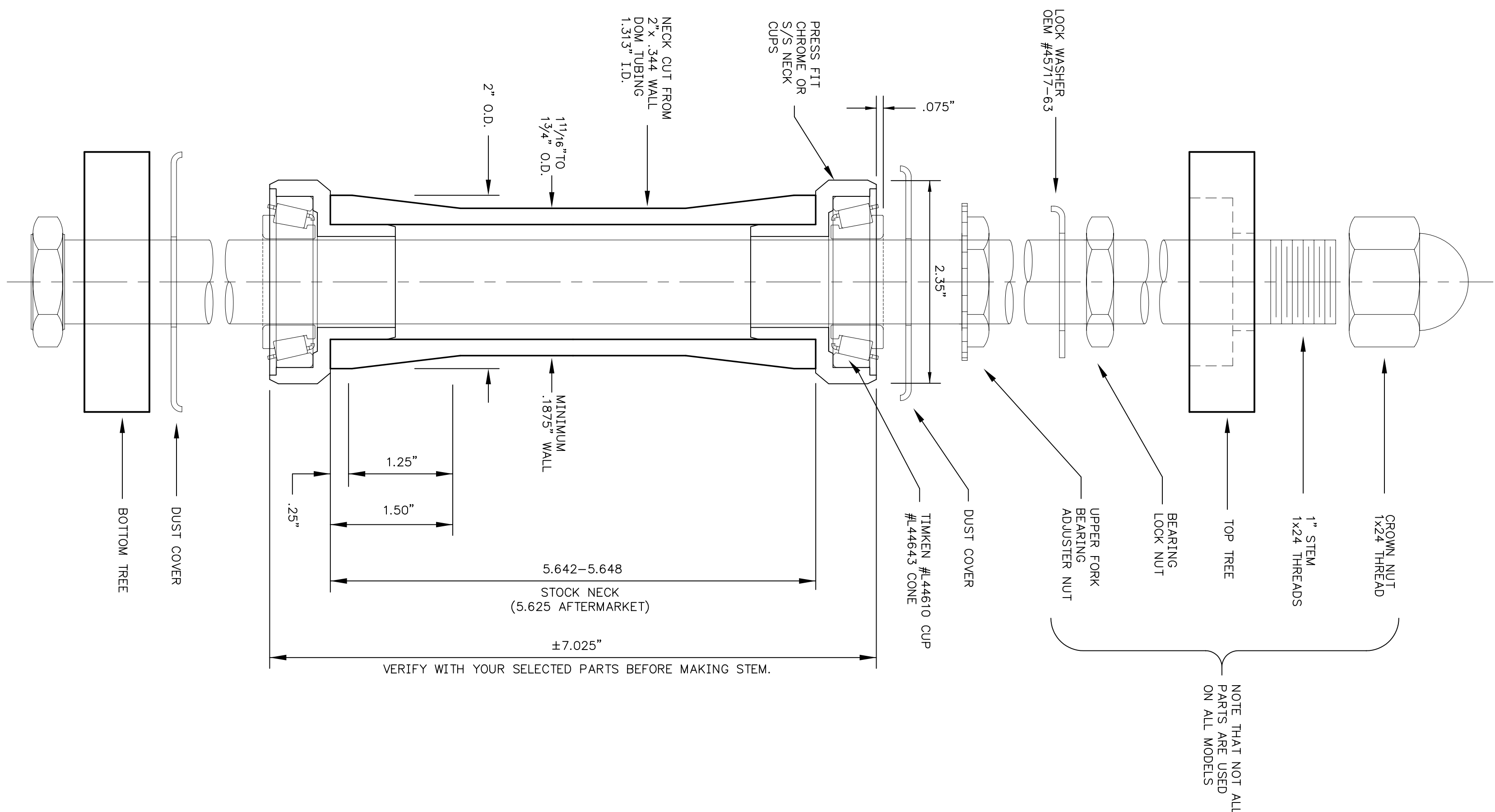
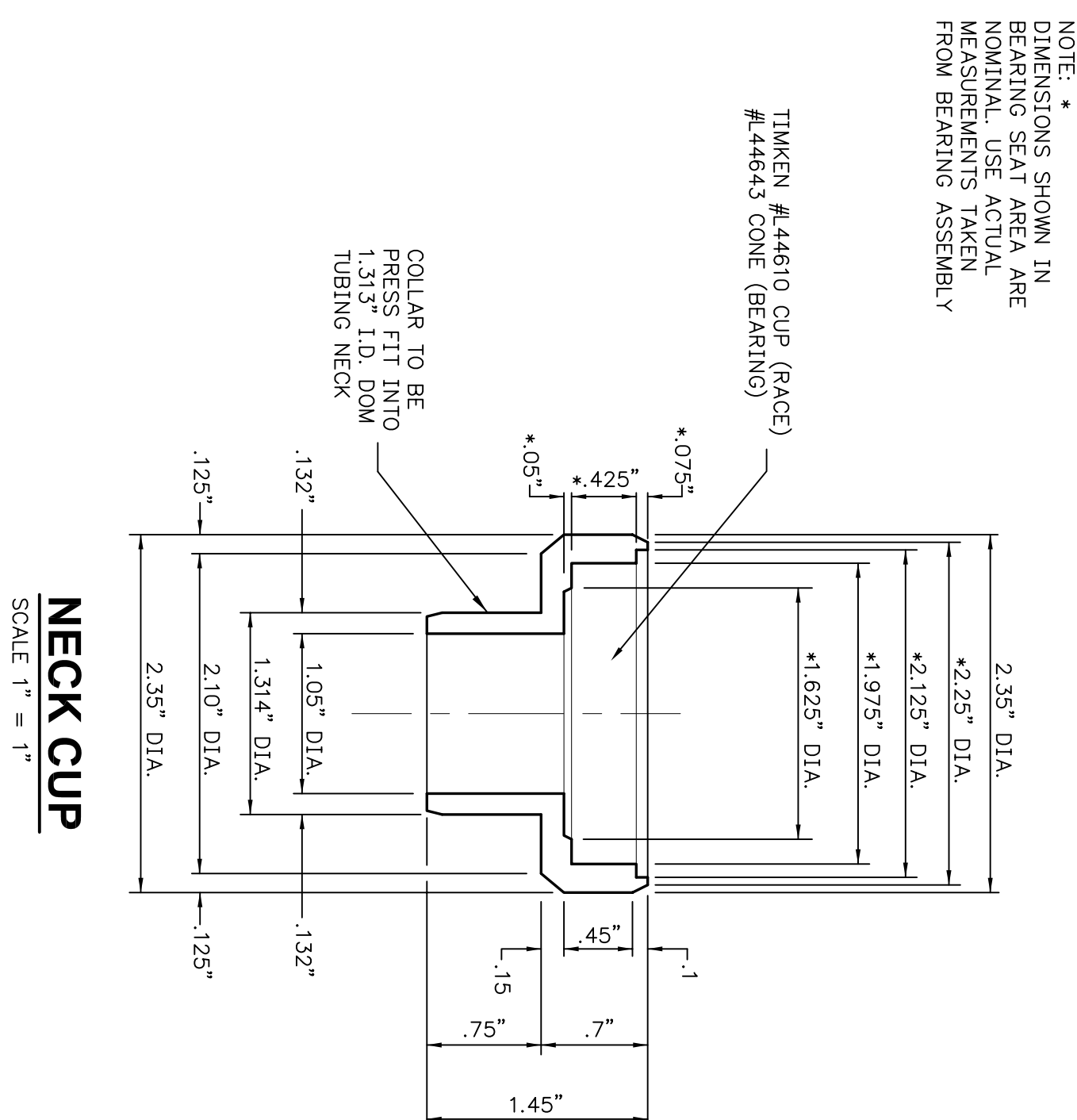


# CHOPPER BUILDERS HANDBOOK



## STEERING STEM

WELDED TYPE (1 REQUIRED)  
MATERIAL: 1018-1020 MILD STEEL

## GENERAL NOTES

1. VERIFY ALL DIMENSIONS OF THE ASSEMBLED STEERING NECK WITH BEARINGS AND SHIELDS INSTALLED BEFORE FABRICATING THE STEERING STEM.

**GARY W. WEISHAUP**

PERFORMANCE ENGINEERING  
CHASSIS FABRICATION  
FLOWBENCH TESTING  
MACHINE WORK  
RESTORATIONS

1490 RIVER PARK BLVD.  
NAPA, CALIFORNIA 94558  
Ph. 707-252-3427  
Fax 707-252-3427  
email: gww25@pacbell.net

[illegible]

### Key Points

# CHOPPER BUILDERS HANDBOOK

## LEAFER FORKS

# PLAN LF19-1

Drawn By	GWV
Date	3-23-03
Checked By	HC
Date	3-23-03
Scale	1"=1'
Plot Alt	1"=1'
Project No.	-

## STEERING STEM AND STEERING NECK DETAILS

Sheet N

9.4.1